

1<sup>st</sup> Seminar-Workshop on

# Future Steelmaking

Natural Gas & Hydrogen-based Direct Reduction,  
DRI Properties and Processing Strategies

10-11 June 2026, Düsseldorf



## TARGET

Will we be able to produce our steel grades with the CO<sub>2</sub> neutral transformation? Can we achieve this on scrap basis? To what extent will high-quality DRI become essential? And what requirements does metallurgy place on the NG and H<sub>2</sub> DR route?

For all experts who ask themselves these questions, this scientific event has been designed: steel producers, technology providers, plant manufacturers, decision and policy makers, future decision-makers and all interested metallurgists. For this target group, the event will not only provide answers, but will also raise numerous practical questions that the speakers will explore and discuss. That is why our event is not only a seminar, but also a workshop.

The seminar-workshop will provide the fundamental metallurgical, technological and process-related knowledge needed to understand direct reduction today and assess future developments. Particular attention will be paid to the role of DRI in a changing raw materials landscape, including a structured comparison between DRI and scrap as iron carriers and their respective limitations and opportunities.

By combining fundamental knowledge with current research and new industrial trials, the seminar enables participants to better understand DRI-based iron production and prepare for the next generation of low-carbon steel production.

## SEMINAR CHAIR

Dr.-Ing. Frank Ahrenhold

## SEMINAR FEE

EUR 890,00\* seminar fee VAT-free plus  
EUR 119,00 catering incl. 19% VAT

EUR 990,00 seminar fee VAT-free plus  
EUR 119,00 catering incl. 19% VAT

\* for employees of member companies and individual members of the Steel Institute VDEh. Scientific staff of universities gets a 50 % off.

+++ as part of the VDEh young talents promotion also young engineers (up to 30 years) of member companies receive a 50 % discount +++

Catering includes 2 x lunch, 1 dinner, soft drinks, coffee, tea and cakes  
A free with-drawal from the seminar is possible until two weeks prior to the start. Then, 25 % of the seminar fee must be paid.

## CONTENT

- Limitations of scrap-based steel production
- Natural gas and hydrogen-based direct reduction
- Iron ores for NG and hydrogen-based direct reduction
- Thermodynamics and kinetics of hydrogen-based reduction
- Mass and component balance in the shaft furnace
- Pilot plant  $\mu$ DRAL – flexible DR with natural gas and H<sub>2</sub>
- Chemical composition and characteristics of DRI
- Hybrit pilot project: Extensive testing of hydrogen-reduced DRI
- New transport solutions for DRI
- EAF-Melting of DRI – Metallurgical requirements
- Carburization behaviour of DRI-based iron melts
- From direct reduction to plasma smelt reduction
- **Practical approach: Visit of BFI Technical Centre**

## VENUE

Stahlinstitut VDEh  
Sohnstr. 65  
40237 Düsseldorf / Germany

## HOTELS NEARBY

NH Düsseldorf City Nord  
Münsterstr. 230-238, 40470 Düsseldorf  
Fon 030 22388599, [www.nh-hotels.de/hotels/duesseldorf](http://www.nh-hotels.de/hotels/duesseldorf)

H2 Hotel Düsseldorf  
Toulouser Allee 11A, 40211 Düsseldorf  
Fon 0211 303900, [duesseldorf.city@h-hotels.com](mailto:duesseldorf.city@h-hotels.com)

B&B Hotel Düsseldorf City  
Toulouser Allee 2-4, 40211 Düsseldorf  
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## ORGANISATION / REGISTRATION

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# PROGRAMME

## WEDNESDAY, 10 JUNE 2026

- 09.30 **Introduction to the course**  
Peter Schmieding / Frank Ahrenhold
- 10.00 **Chances and limits of scrap-based steel production**  
Frank Ahrenhold  
*Scrap properties / Beneficiation / Impurities and accompanying elements / Limits on the use of scrap for certain steel grades*
- 10.45 **Natural gas and hydrogen-based direct reduction**  
Thomas Baur  
*Capacities of DR plants worldwide / Reduction of iron ores with natural gas and hydrogen / Concepts of DR plants*
- 11.45 **Iron ores for NG and H<sub>2</sub>-based direct reduction**  
Rénard Chaigneau  
*Iron ore pellets are the current raw material for direct reduction. Also for efficient hydrogen-based reduction?*
- 12.45 **Lunch**
- 13.30 **Thermodynamics and kinetics of H<sub>2</sub> reduction**  
Karl-Hermann Tacke  
*Phases, reactions, equilibria / Kinetic effects: temperature, ore, particle size, porosity, gas properties and other parameters / Morphology*
- 14.30 **Mass and component balance in the shaft furnace**  
Marc Hölling  
*Application of chemical equilibrium / Hydrogen (and carbon monoxide) consumption / Top gas composition / Simplified calculation tool in Excel*
- 15.30 **Coffee break**
- 16.00 **Chemical composition & characteristics of DRI/HBI**  
Marc Hölling  
*Chemical composition and properties of DRI / Degree of metallization and carbon content / Material balance in the EAF*
- 16.45 **Pilot plant investigations and test facilities of BFI**  
Theresa Overbeck  
*Direct reduction and smelter pilot plants / DR shaft model*
- 17.00 **Visit of BFI Technical Centre:**  
*DR shaft model, dynamic reduction test facility and smelter test facility*

=> afterwards: common dinner

## THURSDAY, 11 JUNE 2026

- 09.00 **Pilot plant  $\mu$ DRAL – flexible direct reduction with natural gas and hydrogen**  
Peter Juchmann  
*Project implementation / First operational experiences / Process performance / Further perspectives*
- 10.00 **Hybrit pilot project: Extensive testing of hydrogen-reduced DRI**  
Volker Schöllmann  
*Hybrit pilot-scale development / Product properties of hydrogen-reduced DRI / Product sampling pilot plant / Digital tools hydrogen direct reduction production*
- 10.45 **Coffee break**
- 11.15 **Transport solutions for DRI**  
Richard Schanner  
*Idea and concept / Procedure to grasp DRI / Reoxidation / Special container design / Conditions in the container / Test transports / Excursion: Hydrogen transport*
- 12.00 **EAF-Melting of DRI – Metallurgical requirements**  
Felix Firsbach  
*Process engineering challenges and strategies / Design and operation of the future EAF under changing raw material conditions / Metallurgical requirements for today's and tomorrow's DRI in terms of carbon, FeO, slag behaviour*
- 13.00 **Lunch**
- 13.45 **Carburization behaviour of DRI-based iron melts: Mechanisms in smelter operations**  
Daniel Pflanz  
*Where can we carburize? / Methods for investigating carburization behavior / Maximum carbon content / Dissolution behavior of bio and fossil carbon carriers in DRI-enriched melts*
- 14.30 **From direct reduction to plasma smelt reduction**  
Lucas Horn  
*Motivation / Kinetics of hydrogen metallurgy / New opportunities with hydrogen plasma smelting reduction*
- 15.15 **End of seminar**

**SPEAKERS** Dr.-Ing. Frank Ahrenhold, Industrial Transition ▪ Dipl.-Ing. Thomas Baur, thyssenkrupp Steel Europe AG ▪ Dr. Rénard Chaigneau, Baffinland Iron Mines Europe BV ▪ Dr.-Ing. Felix Firsbach, Badische Stahl-Engineering GmbH ▪ Prof. Dr.-Ing. Marc Hölling, Hochschule für Angewandte Wissenschaften Hamburg ▪ Lucas Horn, University Duisburg-Essen ▪ Dr.-Ing. Peter Juchmann, Salzgitter Flachstahl GmbH ▪ Theresa Overbeck, VDEh-Betriebsforschungsinstitut (BFI) ▪ Dipl.-Ing. Daniel Pflanz, thyssenkrupp Steel Europe AG ▪ Dr.-Ing. Richard Schanner, Innofreight Solutions GmbH ▪ Dr. Volker Schöllmann, Hybrit Development AB ▪ Prof. Dr.-Ing. Karl-Hermann Tacke, Consultant ▪ Organisation: Peter Schmieding, Steel Institute VDEh