



Online-Seminar / Live Stream

Electrical Engineering of Arc Furnaces

6-8 October 2021 at 8.30 a.m. till 1 p.m. CET Berlin



Prof. Dr.-Ing. Klaus Krüger, General Manager Stahlwerk Annahütte

ONLINE SEMINAR CONCEPT

Technical guality

The Steel Academy attaches great importance to the audiovisual quality of its online seminars. The EAF-seminar will be broadcast as a live-stream from Steel Academy's film studio in Dusseldorf – with high quality camera, microphone and lighting. In the picture will be shown the speaker and his presentation. A moderator leads through the lectures.



photo: Klaus Krüger during an online lecture at Steel Academy's studio

Online seminar - how does it work?

- 2-3 days before seminar's starting you receive an e-mail with a link and a password
- the link leads you to the streaming platform vimeo.com
- you log in with the password
- ⇒ we recommend using earphones, LAN or good WLAN

Schedule

3 days, 5 hours from 8.30 a.m. to 1.30 p.m. CET Berlin time

Seminar handouts

Before seminar's starting the participant can download the presentations as a pdf



PROGRAM

- Role and importance of the EAF in the hydrogen strategies
- Physics of furnace arcs
- Equivalent circuit diagram of AC-furnaces
- Short circuit and operating reactance
- Circle diagram of AC-furnaces
- Design of the high-current system for AC-furnaces
- Electrical layout of AC-furnaces
- Energy balance of the EAF
- Melting of DRI and HBI in the EAF
- new - Energetic modelling of the EAF process
- Closed loop power control of AC-furnaces
- Power supply for Electric Arc Furnaces
- Electric principles of DC-furnaces
- Electric principles of Dominance
 Which one is better? Comparison AC DC *new*

TARGET GROUP

- EAF operating staff
- EAF maintenance staff
- Steel shop installers
- Steel shop operation managers

REGISTRATION

Steel Academy Steel Institute VDEh Sohnstraße 65 40237 Düsseldorf, Germany Fon +49 211 6707-458 • Fax -655 info@steel-academy.com / www.steel-academy.com

PRICE

€ 640,00* // € 690,00 VAT-free

* for employees of member companies and individual members of the Steel Institute VDEh. Scientific staff of universities gets a 50 % off. Also 50 % discount for each additional participant from the same company. Cancellation free of charge is not possible after receiving of the log-in data.

+++ as part of the VDEh youth development sponsorship also young engineers (up to 35 years) of member companies receive a 50% discount +++



PROGRAM



Wednesday, 6th of Oct, 2021

8.30 a.m.	Introduction Peter Schmieding
8.45 a.m.	Welcoming and introduction Peter Schmieding & Klaus Krüger
9.00 a.m.	Physics of AC and DC arcs Klaus Krüger Arc length / Steel bath impression / Arc characteristic / Instantaneous voltage and current / Arc deflection
10.00 a.m.	questions and answers
10.15 a.m.	Equivalent circuit diagram of AC-EAF Klaus Krüger Single phase and three phase circuit-diagram / Complex variables / Vector diagrams / Short circuit reactance
11.00 a.m.	questions and answers
11.15 a.m.	Short circuit and operating reactance Klaus Krüger Two and three phase short circuit test / Shift of the neutral point / Model and effect of the arc reactance
12.00 a.m.	questions and answers
12.15 p.m.	Design of the AC high-current system Markus Abel Transformer pins / Flex-strips / Connection through transformer wall / Power cables / Electrode arms
1.15 p.m.	questions and answers => afterwards: end of 1 st day
Thursday, 7 th of Oct, 2021	
8.30 a.m.	Circle and furnace power diagram of AC-EAF Klaus Krüger Calculation of circle and furnace power diagram
9.30 a.m.	questions and answers
9.45 a.m.	Electrical layout of AC-EAF Markus Abel Different electrical designs for various charge materials (scrap, hot metal, DRI) and for various grades of steel

10.45 a.m. questions and answers

11.00 a.m.	Energy balance of the EAF Thomas Echterhof Energy consumption / Efficiency / Sankey diagram of the EAF / Energy recovery / Scrap preheating	
12.00 a.m.	questions and answers	
12.15 p.m.	Melting of DRI and HBI in the EAF Markus Abel Energy consumption / Efficiency / Sankey diagram of the EAF / Energy recovery / Scrap preheating	
1.15 p.m.	questions and answers => afterwards: end of 2 nd day	
Friday, 8th of Oct, 2021		
8.30 a.m.	Power supply of EAF and requirements for the supply network Detmar Arlt	
	Influence of the power supply network of arc furnaces / Network disturbances / Reactive power compensation	
9.15 a.m.	questions and answers	
9.30 a.m.	Closed loop power control of AC-furnaces Klaus Krüger Control variables and control strategies of electrode po- sition controls / Thermal based power control / Closed- loop reactor control	
10.30 a.m.	questions and answers	
10.45 a.m.	Energetic modelling of the EAF process Bernd Kleimt Model-based analysis of the energetic efficiency of EAF / Dynamic modelling of energy and mass balance / Online calculation of the melt temperature	
11.30 a.m.	questions and answers	
11.45 a.m.	Electric principles of DC-furnaces Klaus Krüger System design / Rectification / Power diagram / Closed- loop current and voltage control / Arc deflection	
12.45 p.m.	questions and answers	
1.00 p.m.	Which one is better? Comparison AC – DC Klaus Krüger	
1.30 p.m.	end of seminar	

SPEAKERS Dipl.-Ing. Markus Abel, tripleS GbR, Durbach • Prof. Dr.-Ing. Detmar Arlt, University of Applied Sciences Duesseldorf • Dr.-Ing. Thomas Echterhof, RWTH Aachen University • Dr.-Ing. Bernd Kleimt, VDEh-Betriebsforschungsinstitut BFI, Duesseldorf • Prof. Dr.-Ing. Klaus Krüger, Stahlwerk Annahütte, Freilassing // Organisation: Peter Schmieding, Steel Academy, Duesseldorf